Date:

Tuesday, 5/16/2006 10:40:51 AM

User:

Kim Johnston

## **Process Sheet**

Customer

This Issue

Prsht Rev.

First Issue

: CU-DAR001 Dart Helicopters Services

Job Number : 27145

**Estimate Number** 

: 10725

Alu: P.O. Number

: 5/16/2006

: NIA : 27108

S.O. No. : NA

: MACHINED PARTS -

Part Number

**Drawing Name** 

**Drawing Number Project Number** 

: N/A

: BUSHING

: D2652

: D2652 REV A

**Drawing Revision** Material

:NA

**Due Date** : 5/30/2006

120

Written By

**Previous Run** 

Checked & Approved By

Comment

Now machined in house.

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

M303R0500 1.0

303 Round Bar 0.500"

Comment: Qty.:

0.0578 f(s)/Unit Total: 11.5500 f(s)

Material:303 ss .500" Round Bar

(M303R0500) Batch:

M19059

HARDINGE CNC LATHE SMALL

06/06/13

2.0

Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 & Dwg D2652

06-06-16

2-Deburr

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK

4.0

3.0

QC8

QC2

06/06/12

120

120

Comment: SECOND CHECK 5.0

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Identify and Stock Location:\_

Page 1

Form: rprocess / / / / / / / / /

## **Dart Aerospace Ltd**

| W/O: |      | WORK ORDER (     | CHANGES | · · · · · · · · · · · · · · · · · · · |     |                                 |                          |
|------|------|------------------|---------|---------------------------------------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | Ву      | Date                                  | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
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|      |      |                  |         |                                       |     |                                 |                          |
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| NCR:                                   |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                |                |                        |                        |                          |  |
|--|------|----------------------------------|-----------------------------|--------------------------------|----------------|------------------------|------------------------|--------------------------|--|
| ······································ |      | Description of NC                | Corrective Action Section B |                                |                |                        | Annroyal               | Approval                 |  |
| DATE                                   | STEP | Section A                        | Initial<br>Design Mgr       | Action Description  Design Mgr | Sign &<br>Date | Verification Section C | Approval<br>Design Mgr | Approval<br>QC inspector |  |
|  |      |                                  |                             | <b>Č</b>                       |                |                        |                        |                          |  |
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| Part No:                         | PAR #: | Fault Category: NCF | R: | Yes Mo DQA:     | Date: 06/06/03 |
|----------------------------------|--------|---------------------|----|-----------------|----------------|
| NOTE: Date & initial all entries |        |                     |    | QA: N/C Closed: | Date:          |

Date: User: Tuesday, 5/16/2006 10:40:51 AM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 27145

Part Number: D2652

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL Inspection Level 21



Job Completion



De 06/06/23 Ped U de de 23

## Dart Aerospace Ltd

| W/O: | -    | WORK ORDER O     | HANGES |      |     |                                 |                          |
|------|------|------------------|--------|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | Ву     | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                  |        |      |     | !                               |                          |
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| NCR:                                  |      |                   | WORK ORDE   | ER NON-CONFORMANC              | E (NCR)        |                       |  |                          |
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| · · · · · · · · · · · · · · · · · · · |      | Description of NC | Description of NC Corrective Action Section B Verific |                                | Varification   | Verification Approval | A ==================================== |                          |
| DATE                                  | STEP | Section A         | Initial<br>Design Mgr                                 | Action Description  Design Mgr | Sign &<br>Date | Section C             | Design Mgr                             | Approval<br>QC Inspector |
|                                       |      | 4                 |   |                                |                |                       |  |                          |
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| Part No:                         | PAR #: | Fault Category: | NCR: | Yes No DQA:     | Date: |
|----------------------------------|--------|-----------------|------|-----------------|-------|
| NOTE: Date & initial all entries |        | 160             |      | QA: N/C Closed: | Date: |

| DART AEROSPACE LTD           | Work Order:  | 27,145      |
|------------------------------|--------------|-------------|
| Description: Bushing         | Part Number: | D2652       |
| Inspection Dwg: D2652 Rev: A |              | Page 1 of 1 |

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|  | Audited by:                               |             | E      | Prototype Appre      | oval:  | N/A         |
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| Date:        | Date:       | Date:               |     |

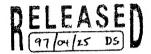
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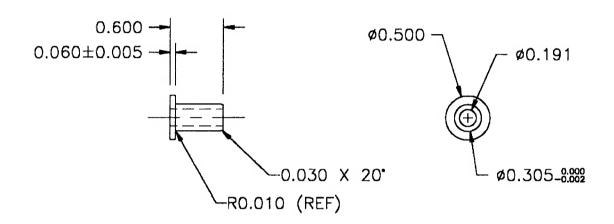
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| DESIGN   | DRAWN BY | DART AEROSPACE USA<br>FAIRCHILD INTERNATIONAL AIRPORT, | -     | IC.  |    |
|----------|----------|--|-------|------|----|
| CHECKED  | APPROVED | DRAWING NO.  |       | REV. | A  |
| BW       | OBY      | D2652  | SHEET | 1 OF | 1  |
| DATE     |          | TITLE  |       | SCA  | E  |
| 97:03:25 |          | BUSHING  |       | 1    | :1 |





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE ENGINEERING

SHOP COPY RETURN TO

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER